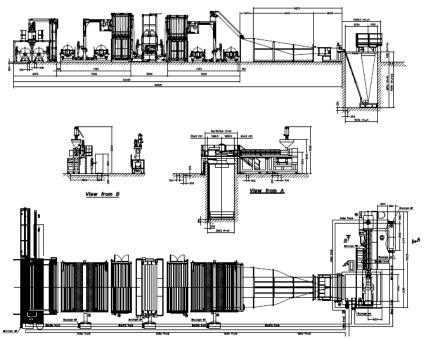
IRRL line









The IRRL plant has been designed and manufactured to satisfy productivity requirements of great dimension netting, mainly made of HDPE-MDPE, laminated with nonwoven tissue, on one or two sides; it can extrude and manufacture open netting as large as 4.5 m. Nets produced by this plant are mostly used for fencing, erosion protection, geotextile use, drainage, in addition to ground reinforcement and channel/road foundations.

IRRL line thecnical data	Туре		
	G7 Extruder Diam 120	G9 Extruder Diam 160	G9 Extruder Diam 180
Min. tubular diameter	350 mm.	800 mm	800 mm
Max. tubular diameter	800 mm.	1450 mm.	1450 mm
Max. mechanical speed	5 m/min.*	5 m/min.*	7 m/min.*
Max. production	600 Kg/h*	1300 kg/h*	1500 kg/h*
Total installed power	450 kW	900 kW	1100 kW
Water consumption, open circuit	1,5 mc/h	2 mc/h	2,2 mc/h
4 bar air consumption	150 l/min.	300 l/min.	300 l/min.
Max. roll diameter of non- woven fabric	1070 mm	1100 mm.	1100 mm.
Max. roll width of laminated material	2500 mm	4700 mm.	4700 mm.
Max. roll diameter of laminated material	1150 mm	1150 mm.	1150 mm.

^{*} Data subjected to the kind of material and net produced



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